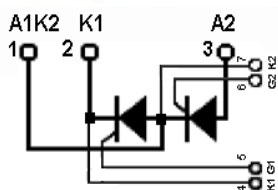


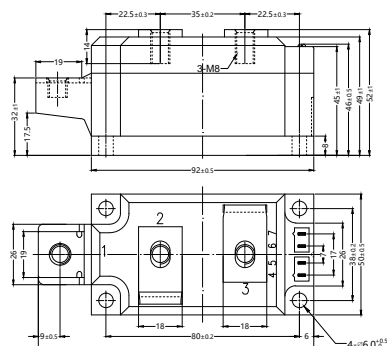
STT320GK40BT

Thyristor-Thyristor Modules



Type	V _{RSM}	V _{RRM}
	V _{D5M}	V _{DRM}
	V	V
STT320GK22BT	2300	2200
STT320GK24BT	2500	2400
STT320GK28BT	2900	2800
STT320GK30BT	3100	3000
STT320GK32BT	3300	3200
STT320GK36BT	3700	3600
STT320GK40BT	4100	4000

Dimensions in mm (1mm=0.0394")



Symbol	Test Conditions	Maximum Ratings	Unit	
I _{TRMS} , I _{FRMS} I _{TAVM} , I _{FAVM}	T _{VJ} =T _{VJM} ; 50Hz T _C =85°C; 180° sine	502 320	A	
I _{TSM} , I _{FSM}	T _{VJ} =45°C V _R =0 t=10ms (50Hz), sine t=8.3ms (60Hz), sine	9100 10900	A	
	T _{VJ} =T _{VJM} V _R =0 t=10ms(50Hz), sine t=8.3ms(60Hz), sine	8000 9600		
∫i ² dt	T _{VJ} =45°C V _R =0 t=10ms (50Hz), sine t=8.3ms (60Hz), sine	414000 496000	A ² s	
	T _{VJ} =T _{VJM} V _R =0 t=10ms(50Hz), sine t=8.3ms(60Hz), sine	347000 427000		
(di/dt) _{cr}	T _{VJ} =T _{VJM} f=50Hz, t _p =200us V _D =2/3V _{DRM} I _G =0.5A dig/dt=0.5A/us	repetitive non repetitive	150 500	A/us
	T _{VJ} =T _{VJM} ; R _{GK} =∞; method 1 (linear voltage rise)	V _{DR} =2/3V _{DRM}	1000	
P _{GM}	T _{VJ} =T _{VJM} I _T =I _{TAVM}	t _p =30us t _p =500us	120 60	W
P _{GAV}			8	W
V _{RGM}			10	V
T _{VJ} T _{VJM} T _{stg}			-40...+125 125 -40...+125	°C
V _{ISOL}	50/60Hz, RMS I _{ISOL} ≤1mA	t=1min t=1s	4000 4500	V~
M _d	Mounting torque (M6) Terminal connection torque (M8)		5 9	Nm
Weight	Typical		650	g

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STT320GK40BT

Thyristor-Thyristor Modules

Symbol	Test Conditions	Characteristic Values	Unit
I_{RRM}, I_{DRM}	$T_{VJ}=T_{VJM}; V_R=V_{RRM}; V_D=V_{DRM}$	≤ 60	mA
V_{TM}	$I_{TM}=960A; T_{VJ}=25^{\circ}C$	≤ 2.60	V
V_{TO}	For power-loss calculations only ($T_{VJ}=T_{VJM}$)	0.8	V
r_T		0.6	m Ω
V_{GT}	$V_D=6V;$ $T_{VJ}=25^{\circ}C$ $T_{VJ}=-40^{\circ}C$	≤ 2 ≤ 2.6	V
I_{GT}	$V_D=6V;$ $T_{VJ}=25^{\circ}C$ $T_{VJ}=-40^{\circ}C$	≤ 200 ≤ 250	mA
V_{GD}	$T_{VJ}=T_{VJM};$ $V_D=2/3V_{DRM}$	≤ 0.25	V
I_{GD}	$T_{VJ}=T_{VJM};$ $V_D=2/3V_{DRM}$	≤ 10	mA
I_L	$T_{VJ}=25^{\circ}C; t_p=30\mu s; V_D=6V$ $I_G=0.45A; di_G/dt=0.45A/\mu s$	≤ 1200	mA
I_H	$T_{VJ}=25^{\circ}C; V_D=6V; R_{GK}=\infty$	≤ 300	mA
t_{gd}	$T_{VJ}=25^{\circ}C; V_D=1/2V_{DRM}$ $I_G=0.5A; di_G/dt=0.5A/\mu s$	≤ 3	us
t_q	$T_{VJ}=T_{VJM}; I_T=320A; t_p=200\mu s; -di/dt=10A/\mu s$ $V_R=100V; dv/dt=20V/\mu s; V_D=2/3V_{DRM}$	typ. 250	us
Q_s	$T_{VJ}=T_{VJM}; I_T, I_F=320A; -di/dt=50A/\mu s$	≤ 650	uC
I_{RM}		≤ 235	A
R_{thJC}	per thyristor/diode; DC current per module	0.111 0.056	K/W
R_{thCH}	per thyristor/diode; DC current per module	0.040 0.020	K/W
d_s	Creeping distance on surface	12.7	mm
d_A	Creepage distance in air	9.6	mm
a	Maximum allowable acceleration	50	m/s ²

FEATURES

- * International standard package
- * Isolation voltage 4500 V~
- * Pressure Contacts Technology
- * UL File NO.E310749
- * RoHS Compliant

APPLICATIONS

- * Motor control
- * Power converter
- * Heat and temperature control for industrial furnaces and chemical processes
- * Lighting control
- * Contactless switches

ADVANTAGES

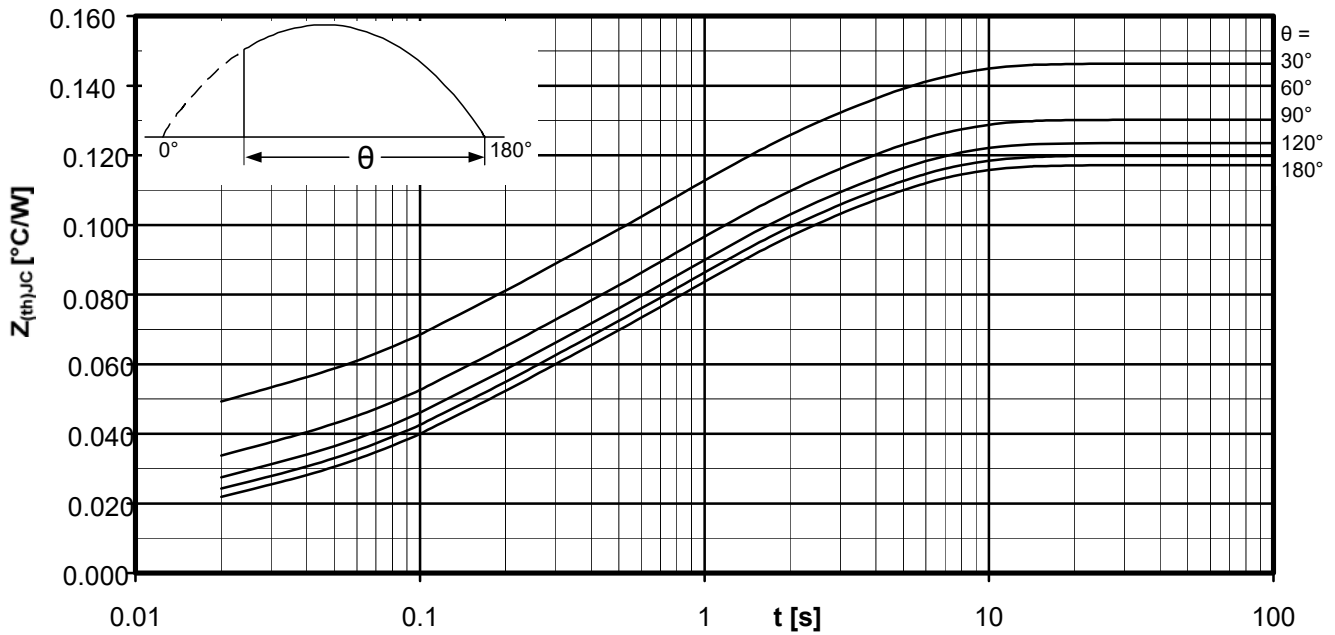
- * Space and weight savings
- * Simple mounting
- * Improved temperature and power cycling
- * Reduced protection circuits



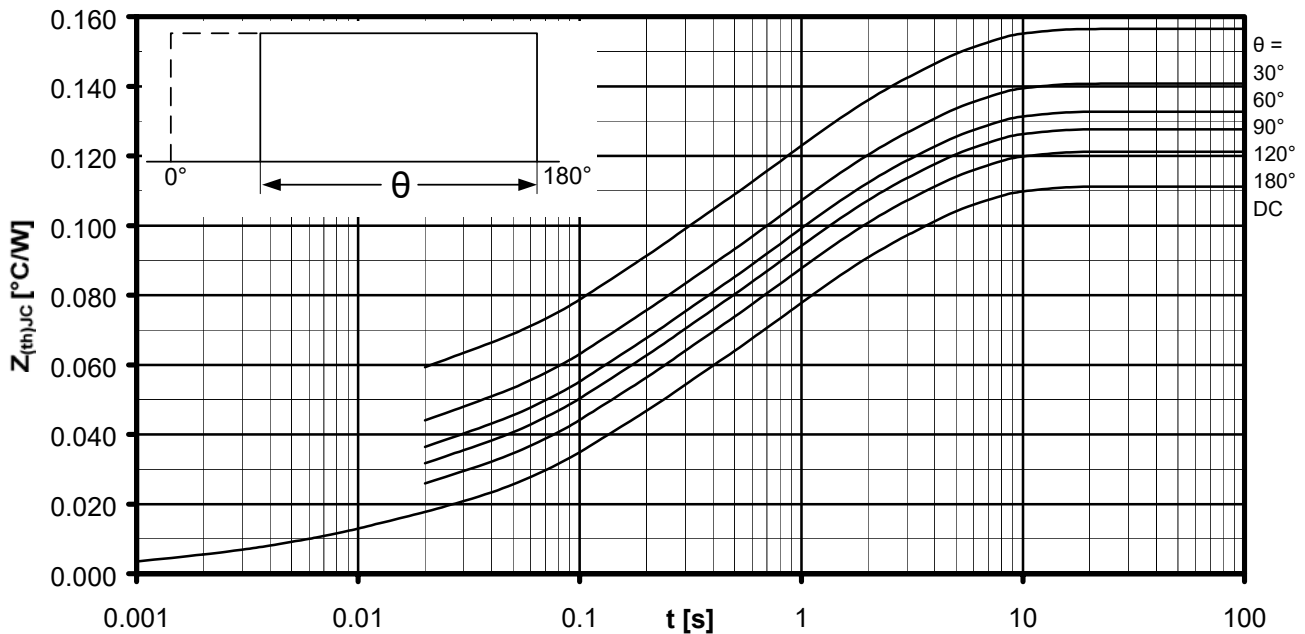
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Thyristor-Thyristor Modules



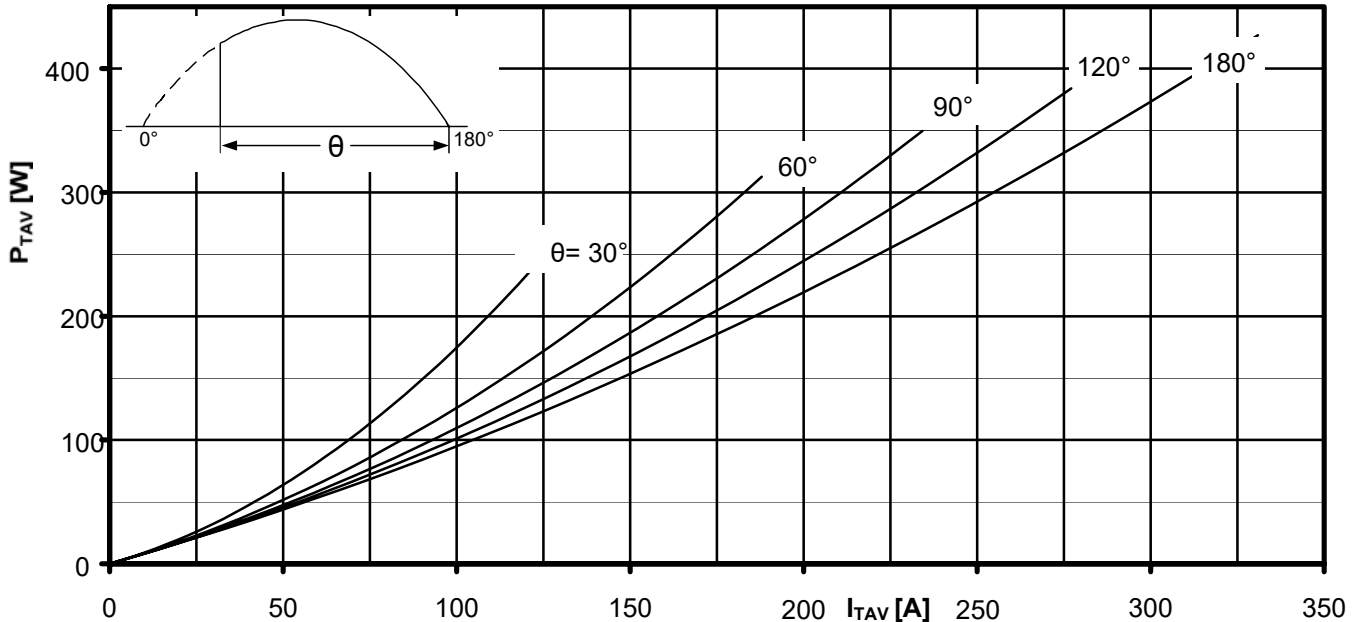
Transient thermal impedance per arm $Z_{thJC} = f(t)$
Sinusoidal current
Parameter: Current conduction angle θ



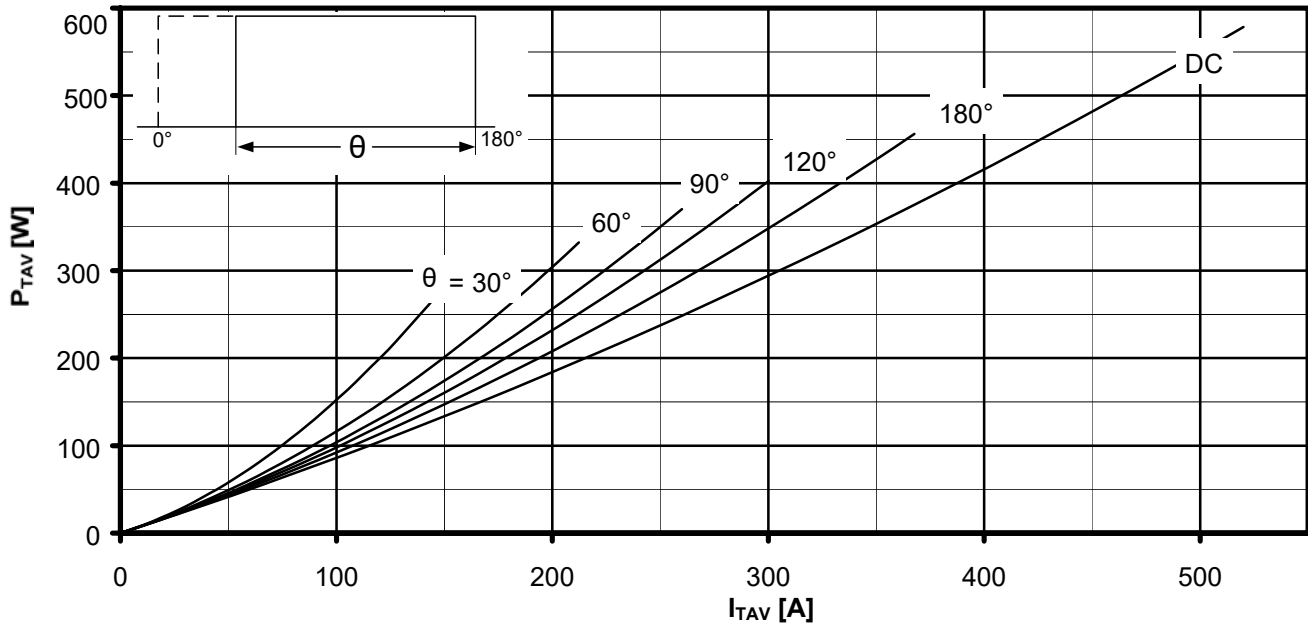
Transient thermal impedance per arm $Z_{thJC} = f(t)$
Rectangular current
Parameter: Current conduction angle θ

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Thyristor-Thyristor Modules



Calculation base P_{TAV} (switching losses should be considered separately)
 Parameter: Current conduction angle θ

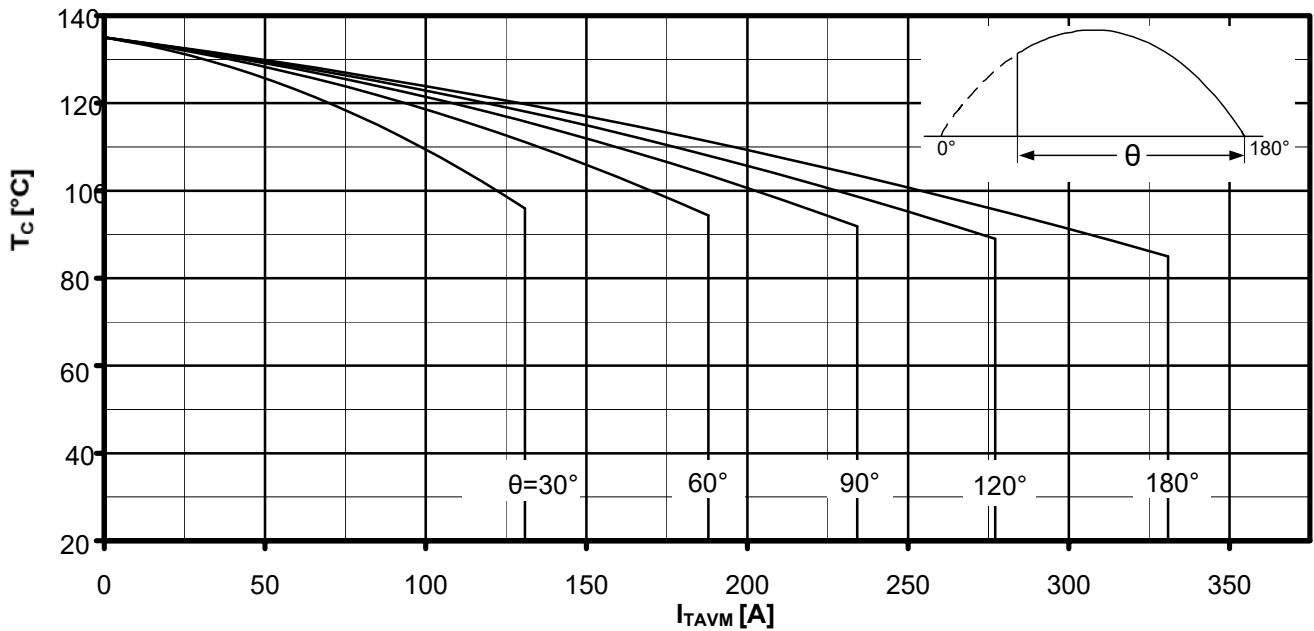


Calculation base P_{TAV} (switching losses should be considered separately)
 Parameter: Current conduction angle θ



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Thyristor-Thyristor Modules

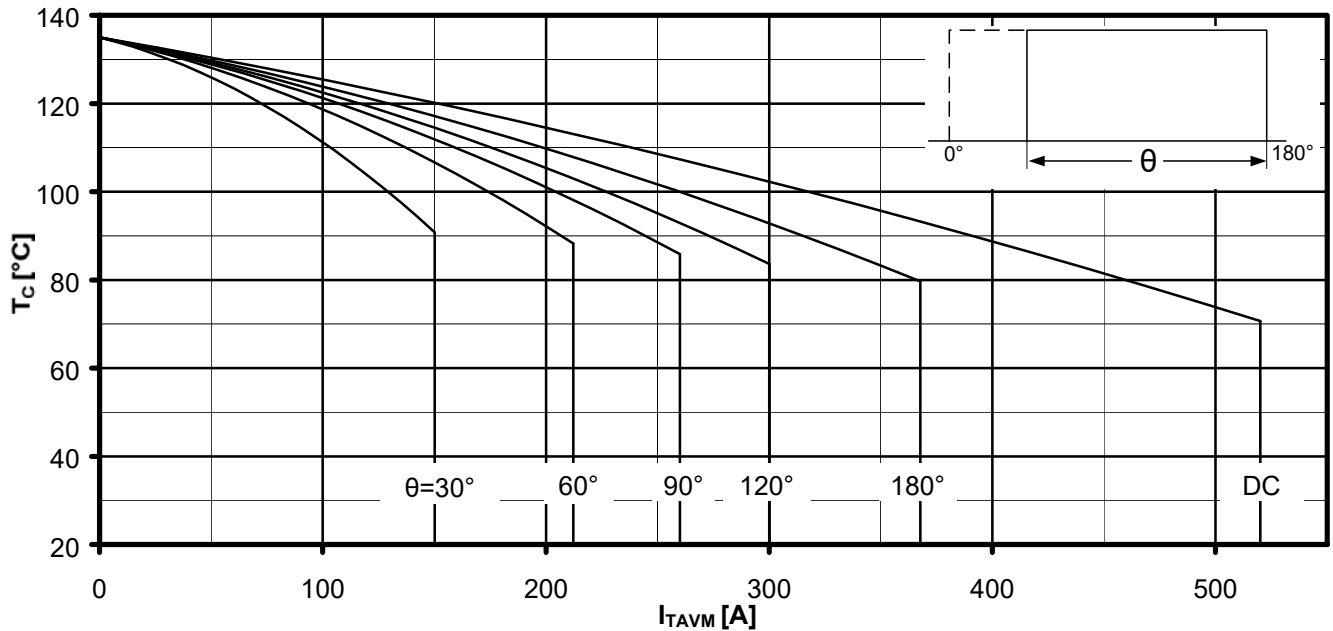


Maximum allowable case temperature $T_c = f(I_{TAVM})$

Sinusoidal current Current load per arm

Calculation base P_{TAV} (switching losses should be considered separately)

Parameter: Current conduction angle θ



Maximum allowable case temperature $T_c = f(I_{TAVM})$

Rectangular current Current load per arm

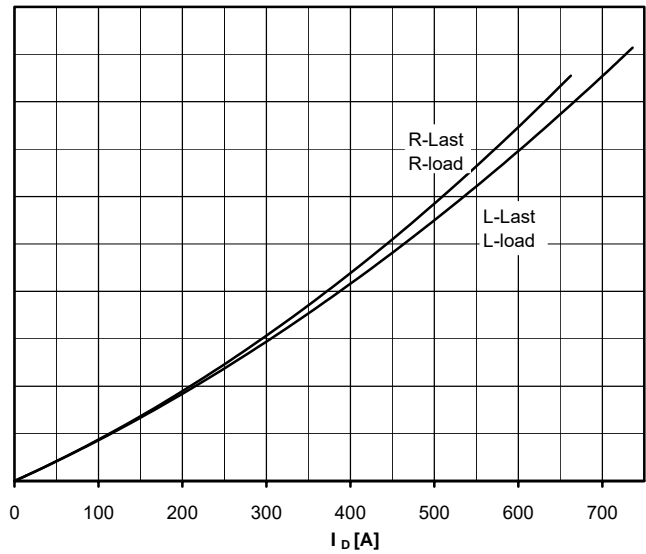
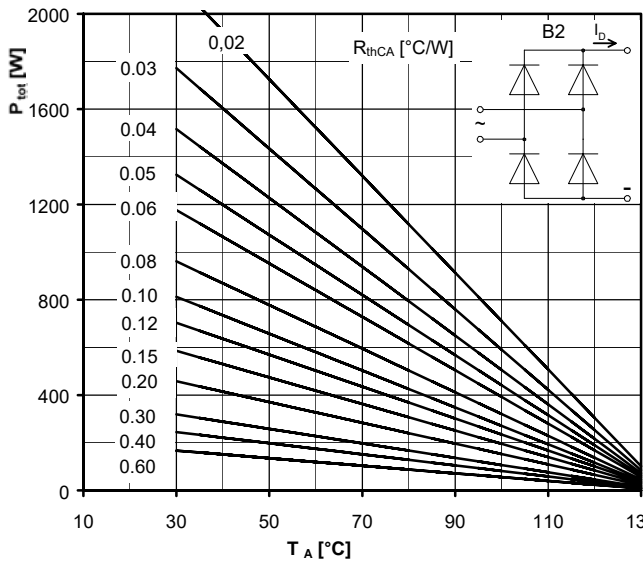
Calculation base P_{TAV} (switching losses should be considered separately)

Parameter: Current conduction angle θ

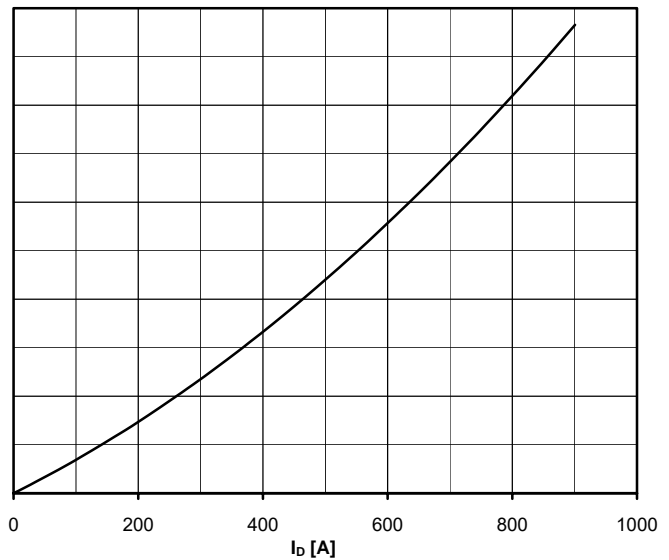
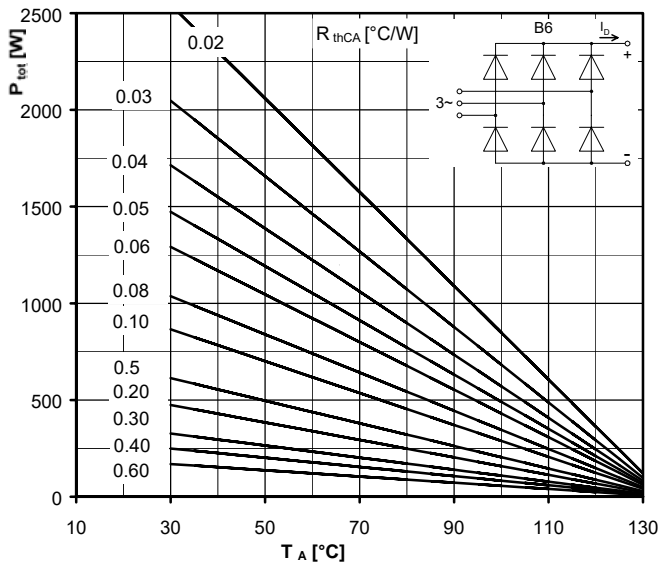


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Thyristor-Thyristor Modules



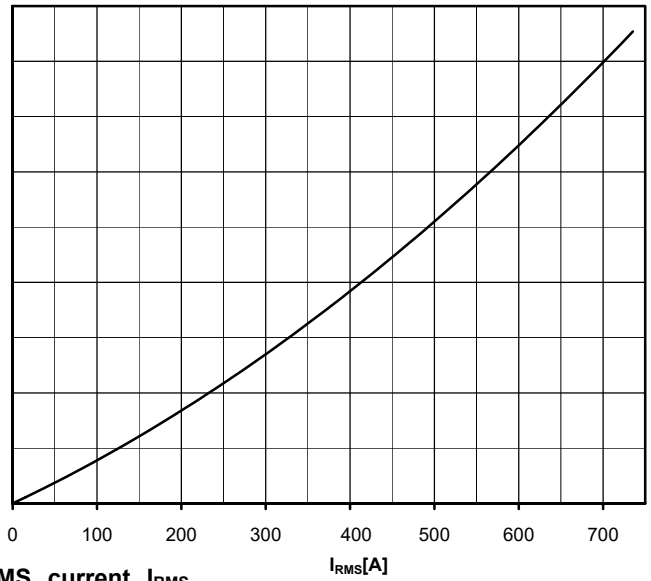
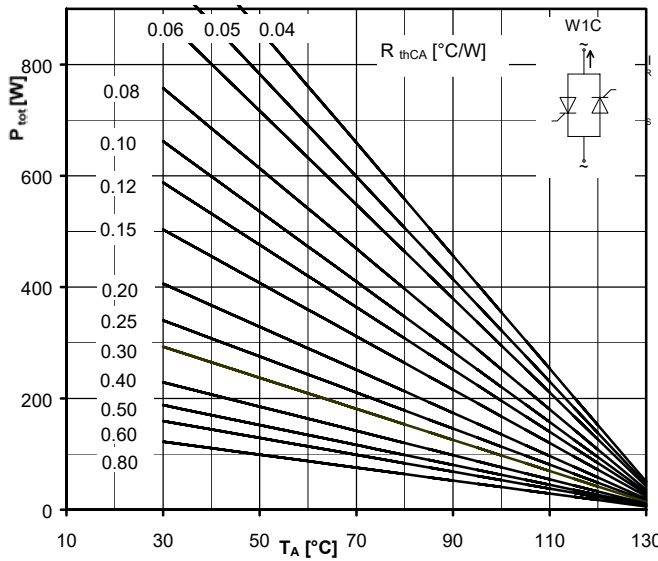
Maximum rated output current I_D
 Two-pulse bridge circuit
 Total power dissipation at circuit P_{tot}
 Parameter:
 Thermal resistance cases to ambient R_{thCA}



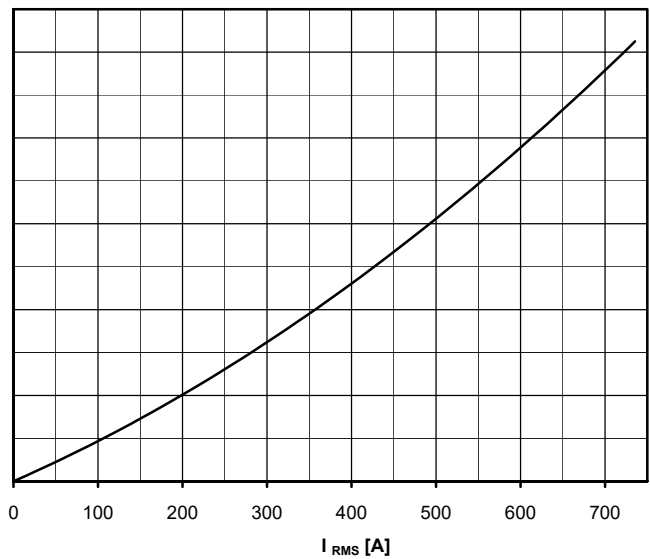
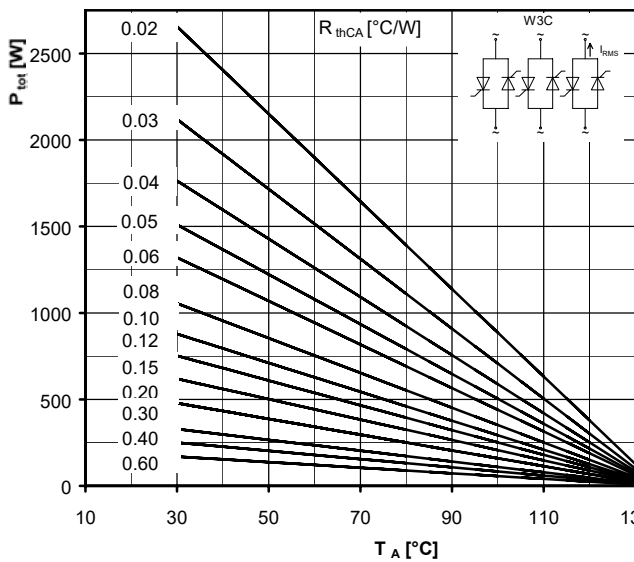
Maximum rated output current I_D
 Six-pulse bridge circuit
 Total power dissipation at circuit P_{tot}
 Parameter:
 Thermal resistance cases to ambient R_{thCA}

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Thyristor-Thyristor Modules



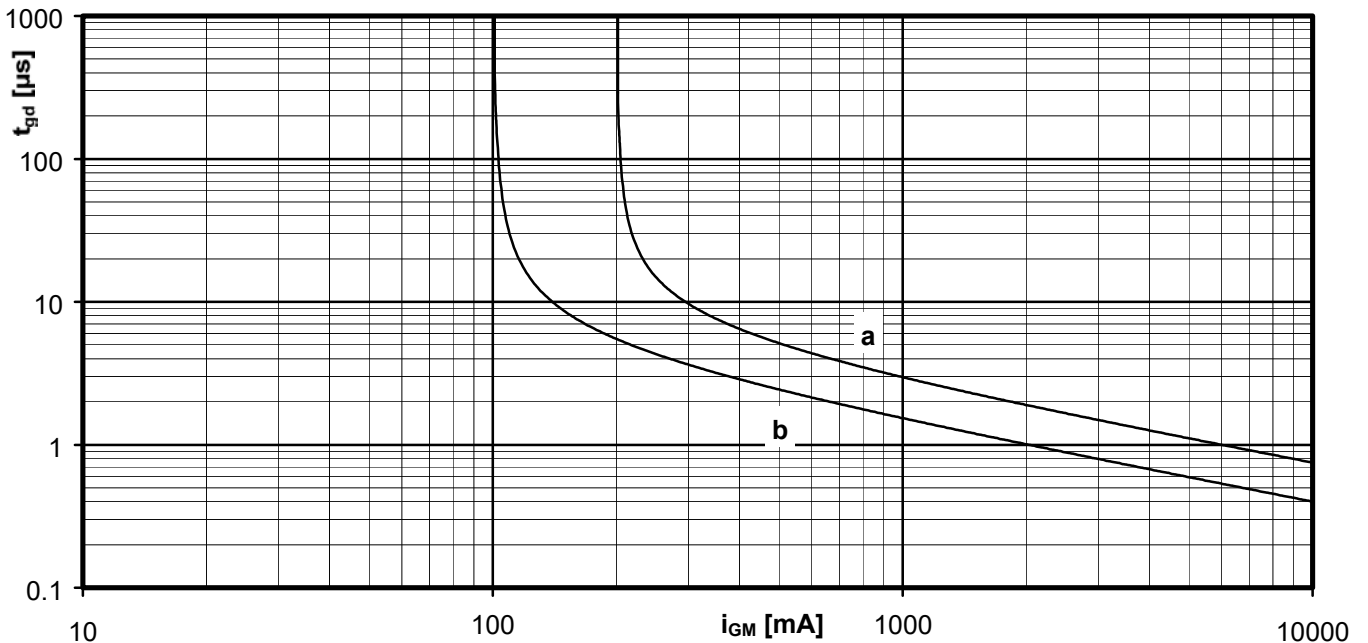
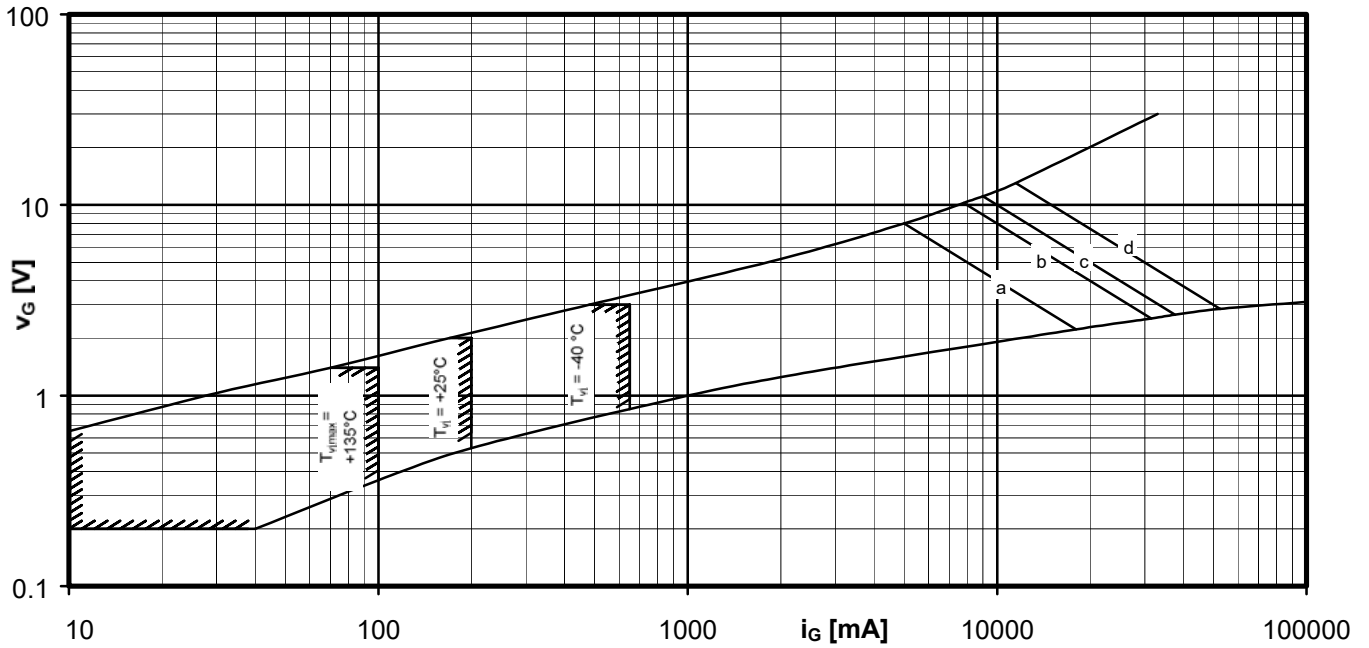
Maximum rated RMS current I_{RMS}
 Single-phase inverse parallel circuit
 Total power dissipation at circuit P_{tot}
 Parameter:
 Thermal resistance case to ambient R_{thCA}



Maximum rated RMS current I_{RMS}
 Three-phase inverse parallel circuit
 Total power dissipation at circuit P_{tot}
 Parameter:
 Thermal resistance cases to ambient R_{thCA}

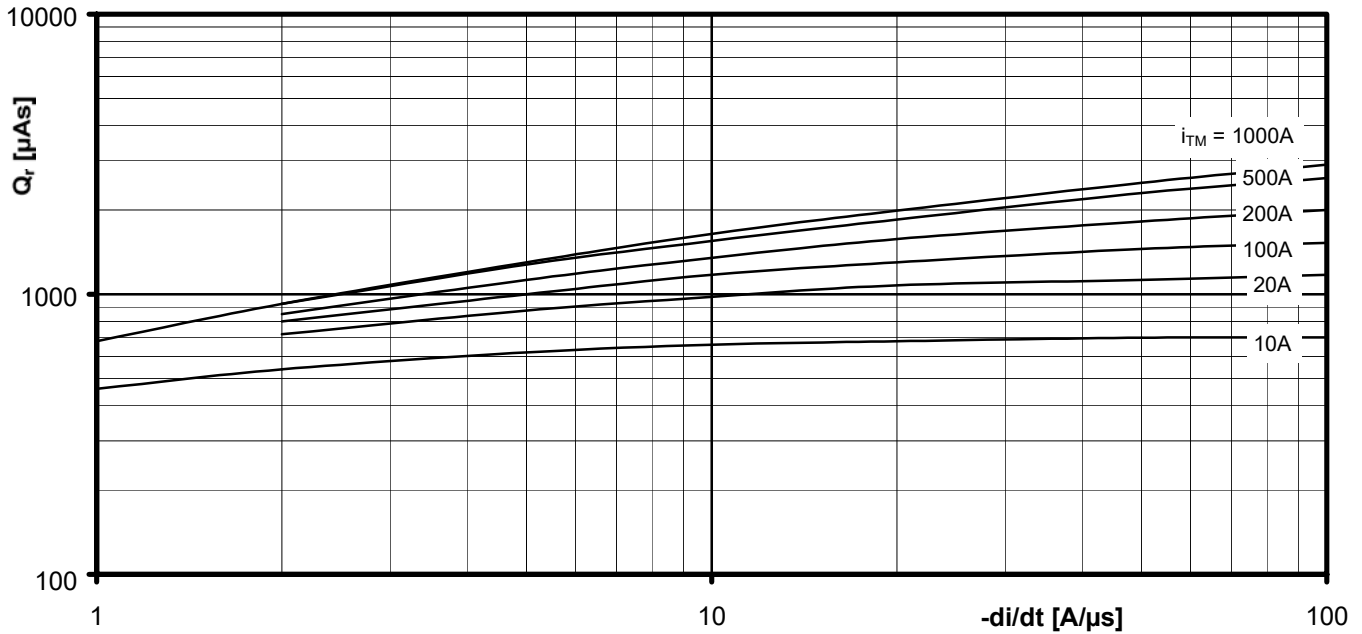
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Thyristor-Thyristor Modules

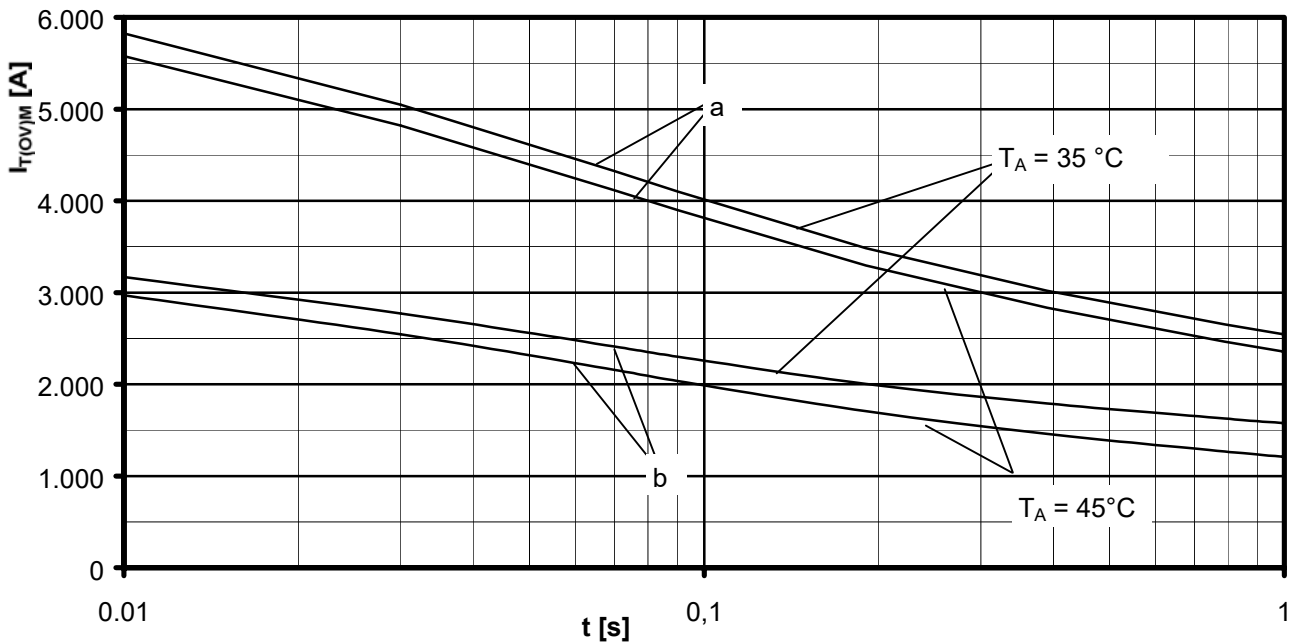


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Thyristor-Thyristor Modules



Recovered charge $Q_r = f(-di/dt)$
 $T_{vj} = T_{vjmax}$, $V_R \leq 0,5 V_{RRM}$, $V_{RM} = 0,8 V_{RRM}$
 Parameter: On-state current i_{TM}



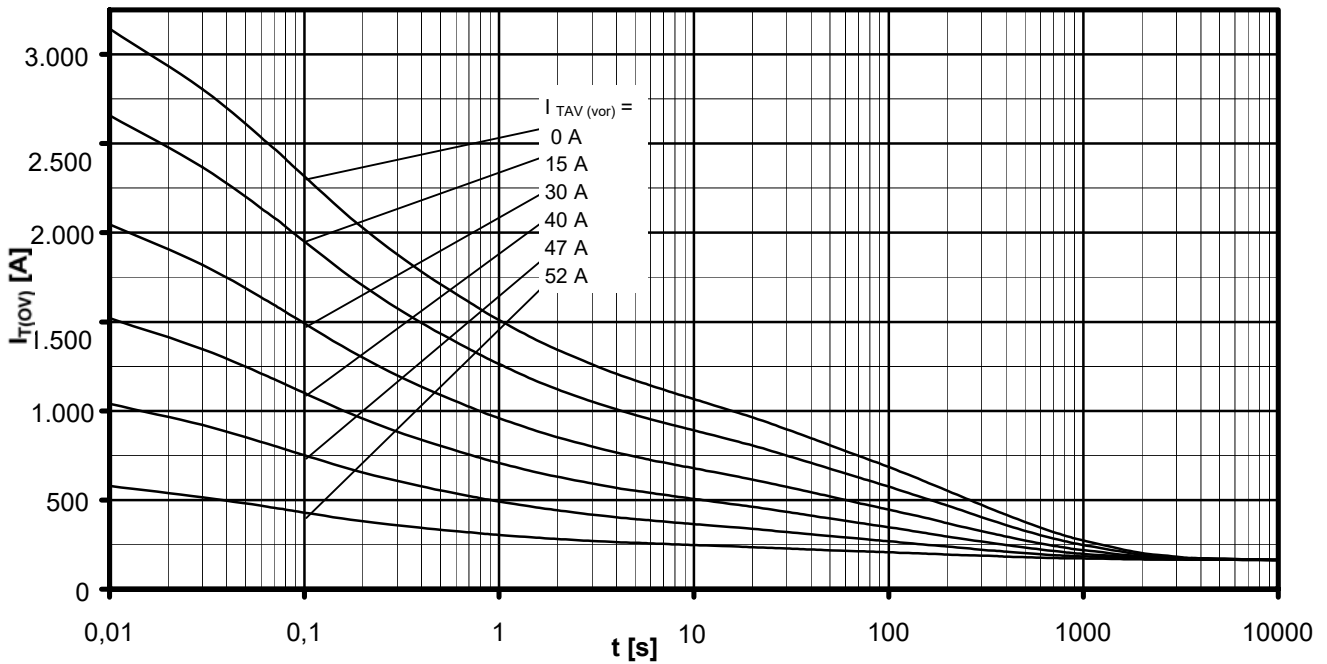
Maximum overload on-state current $I_{T(OV)M} = f(t)$, $v_{RM} = 0,8 V_{RRM}$

- a: No-load conditions
- b: after load with I_{TAVM}
- $T_A = 35^\circ C$, Forced air cooling
- $T_A = 45^\circ C$, Natural air cooling

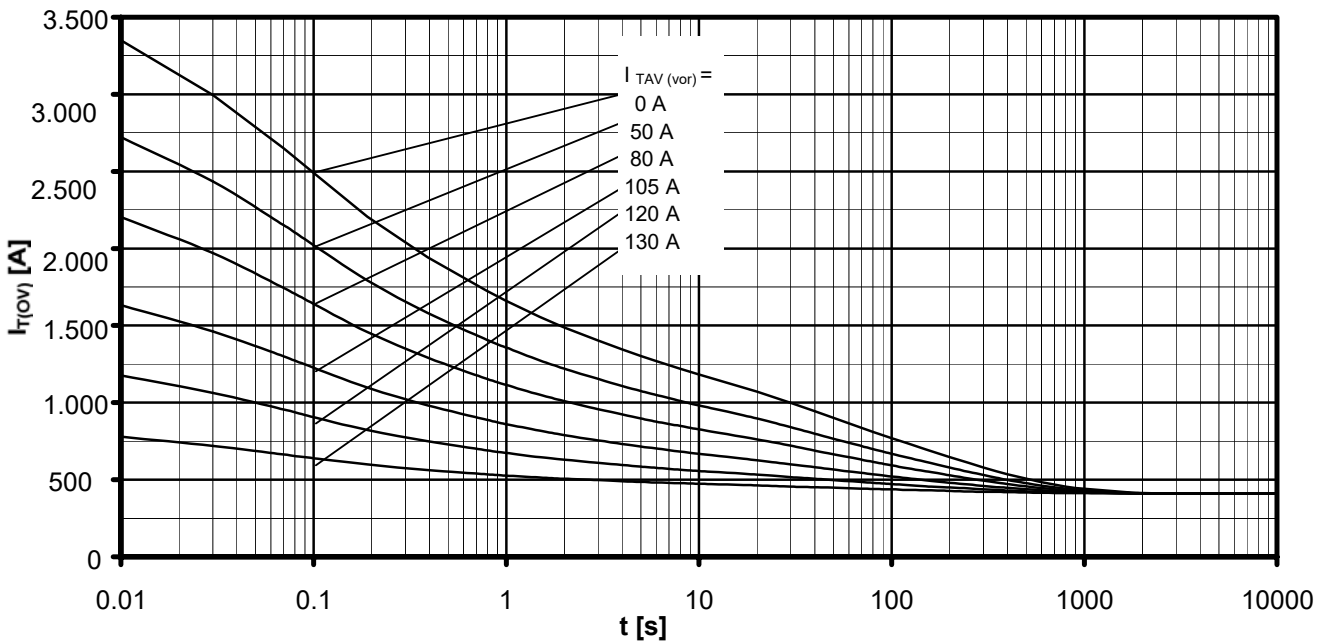


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Thyristor-Thyristor Modules



Overload on-state current $I_{T(ov)}$
Six-pulse bridge circuit, 120° rectangular
Heatsink type KM17 (45W) Natural cooling at $T_A = 45^\circ\text{C}$
Parameter: Pre-load current per arm $I_{TAV(vor)}$



Overload on-state current $I_{T(ov)}$
Six-pulse bridge circuit, 120° rectangular
Heatsink type KM17(45W) Forced cooling at $T_A = 35^\circ$
C Parameter: Pre-load current per arm $I_{TAV(vor)}$